

# Design Bulletin Designing with Red & Mulberry

## Actual Red and Mulberry Color Can Vary

- ∅ Actual color results vary based on individual temperer's oven. Prior to committing to the use of these colors, **we highly recommend that you request a submittal sample from the DecoTherm fabricator that is producing your glass.**



## Red Coverage Restriction

- ∅ Red and Mulberry contain cadmium. This metal gives the colors a rich vibrant look, however; cadmium is a heavy metal and is subject to federal regulations for the disposal.
- ∅ **1/4" glass**– you must limit the ink coverage of Red to 60% or less of the glass panel area to comply with federal regulations. Note: tinting areas of Red reduce the volume of cadmium and allow for more surface area coverage.
- ∅ **1/2" glass or thicker**– there are no restrictions. Red can cover 100% of the panel area.
- ∅ Mulberry has no restrictions.
- ∅ Contact the DecoTherm Design Studio if you have any questions 866.535.3439, ext. 1511

**Please refer to complete DecoTherm Artwork Guidelines**  
**[www.DecoTherm.net](http://www.DecoTherm.net)**